

BERRY INDUSTRIES

A NOTCH ABOVE THE REST

For over 40 years, Berry Industries has been manufacturing the highest quality notchers available. We pride ourselves on our precise workmanship in standard or custom-built models – made just right to suit your needs. Our industry expertise, capable manufacturing know-how and courteous, friendly service get your job done.

- Low Initial Cost – Competitively priced equipment – give us your specifications, we'll give you a quote!
- Easy Installation – All floor models are conveniently powered by 110 volt AC (60 Cy.) and will operate with a minimum 1 HP air compressor at 80-120 PSI.
- 75% Labor Cost Savings – Hand adjustable – no tools needed – so reconfiguration time is minimal. Cycle time is one second!
- 16 Gauge Capacity



■ Built-in scales: For accurate measurements every time.

■ Protective screen prevents injury. The machine operation stops when the screened lid is opened.

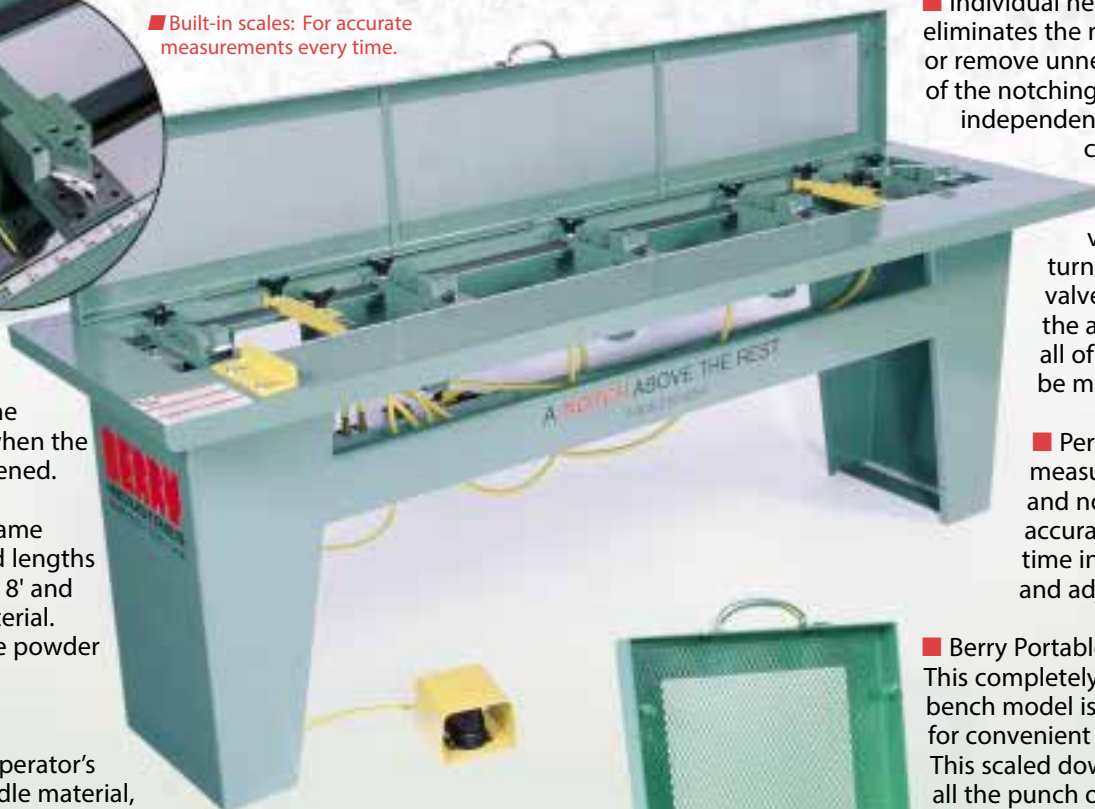
■ Steel welded frame comes in standard lengths for notching 4', 6', 8' and 10' lengths of material. Attractive, durable powder coat paint finish.

■ Easy foot pedal operation leaves operator's hands free to handle material, permitting single-operator notching. Foot pedal activates pneumatic operating mechanism. Cycle time is one second.

Satisfaction Guaranteed
Our quality, experience and workmanship are first rate. All parts are guaranteed to perform to your satisfaction.

One-Year Factory Warranty

Berry Industries reserves the right to make engineering changes and to discontinue items at any time without notice.



■ Individual head control eliminates the need to disconnect or remove unneeded heads. Each of the notching heads operate independently with their own air cylinder, operating mechanism and shut-off valve. By simply turning the shut-off valve, thus cutting off the air supply, any or all of the heads can be made inoperable.

■ Permanent scales for measuring notch spacing and notch depth. Assures accuracy and saves time in both set-up and adjustment.

■ Berry Portable Notcher
This completely air-powered bench model is easily portable for convenient on-site installation. This scaled down notcher offers all the punch of our larger floor models. Many standard or customized notching patterns are available.

■ Air pressure gauge: Easy-to-read dial enables you to monitor the process.

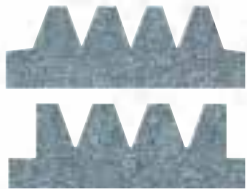
■ Clean-cut notches from standard or custom heads.



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At Berry Industries, you'll find honest, down-to-earth people who care about even the smallest equipment need. At the same time, we offer top industry experience and the manufacturing capability to produce the precise equipment or machinery you are looking for at a competitive price.

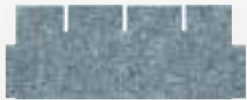
Our Notchers are easily convertible to meet your changing needs. A standard residential notcher can be upgraded for commercial or flashing applications. Just provide us with your specifications and we will provide you with a competitive quote. From fast delivery to quick and easy installation, your machine will be running in less than an hour on day of delivery!



■ **Combination Applications**
Notch a residential or a commercial pattern on the same machine.



■ **Residential Applications** Our "Standard Notch Pattern" including the 115° right and left hand lock die and 40° "V" die as used in "S" and drive applications.



■ **Commercial Application** Deep notch patterns such as the 90° right and left hand lock die and 1/8 inch slot die as used in TDC and TDF applications.



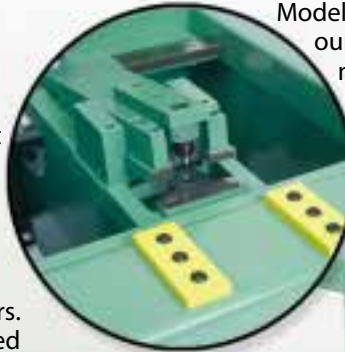
■ **Flashing Applications** as used by roofing, gutter and soffit installers. Optional dabbing units can be added to accurately mark bending locations.

■ **Custom Applications** If you do not see a "Standard" machine to suit your needs – call us. If you have specialized requests for custom design, simply provide us with your specifications and we will custom build a notcher just right for your needs. Our custom capabilities allow us to serve a wide range of industries from sign makers, to filter frame manufacturers, cabinet builders and many others. Our machines are built to notch most light gauge materials including brass, copper, aluminum, expanded metal, plastics and stainless steel.



■ **Notching Head Features:** hardened and ground tool steel punch and die; tooling for all notch configurations; low air consumption.

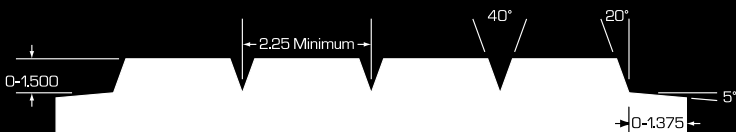
Safety guard cover lifted for photo display purposes only.



■ **NEW Portable Bench Model** shown here with our drive cleat end notching head.



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Notching Pattern for Standard Duct Notchers

