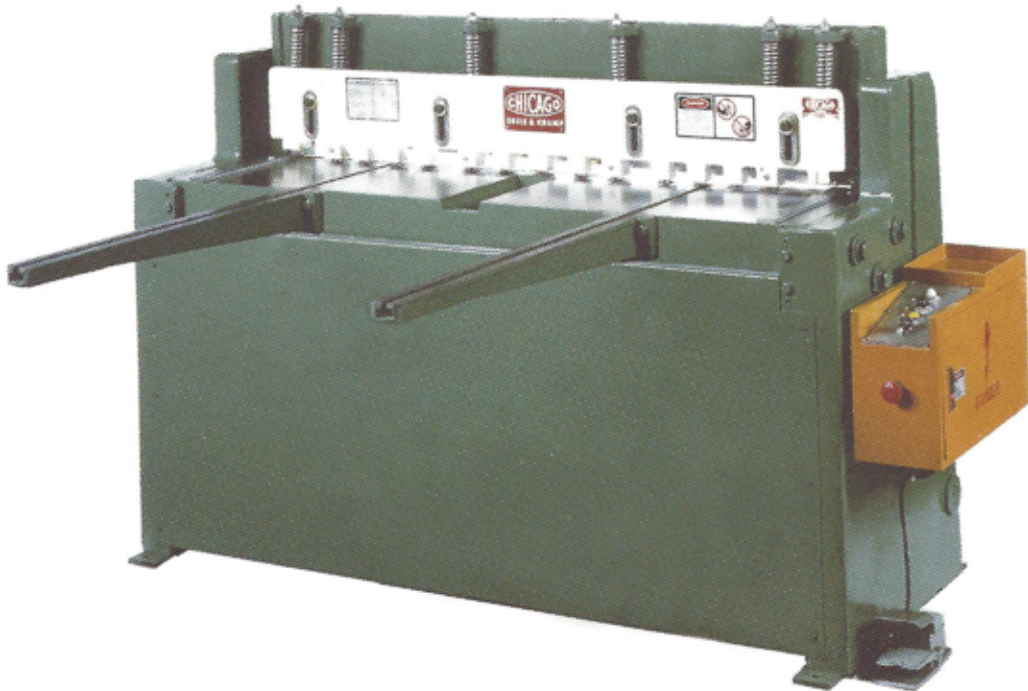


A CUT ABOVE THE REST!



Short and rugged!

If space is a concern, we have the shear for you. Dreis & Krump offers 14 and 10 gauge hydraulic shears with cutting lengths up to 61". The guillotine style hydraulic shear with inch/metric scales and hand slot in the machined bed will make your shearing operation a snap. The protractor bar positioned on the front support arms provide flexibility for that special job.

As with all Dreis & Krump shears, the 52" and 61" models offer dependable operation at an affordable price. HCHC blades, compact hydraulic unit and single/continuous operating modes are standard equipment. Front sheet supports with inlaid scales and a back gauge are an unbeatable combination found on every machine. Stroke length is adjustable for increased productivity on short jobs. With so many standard features, these shears truly are A CUT ABOVE THE REST!

The complete family of CHICAGO Dreis & Krump hydraulic shears allow you to meet all of your shearing requirements. From foot shears to plate shears we have you covered. Quality always costs less in the long run. We've proved it time and time again. Come to Chicago and let us prove it to you.

**WE BUILD 'EM
LIKE THEY
HAD TO
LAST FOREVER**



CHICAGO Dreis & Krump
481 S. Governors Highway
Peotone, IL 60468



CHICAGO HYDRAULIC SHEAR



Model No.	HS-414	HS-410	HS-510
Capacity, Mild Steel*	14 Gauge / 2 mm	10 Gauge / 3.5mm	10 Gauge / 3.5mm
Cutting Length	52 in. / 1320 mm	52 in. / 1320 mm	61 in. / 1550mm
Back Gauge Range	25" Slider w/ fine adj.	25" Rack & Pinion	25" Rack & Pinion
Front Support Arms	24" w/ scales	34" w/ scales	34" w/ scales
Strokes Per Minute	40	30	20
Motor HP	3	5	5
Shipping Weight	1610	2550	2700
Dimensions, Shipping	72"L x 30"W x 41"H	81"L x 32"W x 51"H	90"L x 38"W x 56"H

*Mild Steel: 55,000 PSI tensile

STANDARD EQUIPMENT

- * Protractor gauge
- * HCHC shear blades
- * Compact hydraulic power unit
- * Rear operated back gauge
- * Remote foot switch
- * Front support arms
- * Spring loaded material hold downs
- * Adjustable stroke length
- * Keylock On/Off selector switch
- * Single / Continuous modes

Hydraulic & Mechanical Press Brakes * Hydraulic Shears * Mechanical Presses
 Hand Bending Brakes * Hydraulic Notchers * Press Brake Tooling
 Hydraulic & Mechanical Powered Leaf Brakes * Bending Rolls

Dreis & Krump reserves the right to discontinue or change specifications, designs or material at any time without prior notice or obligation.

BULLETIN HS 06-06