

MODEL 5 PRESS BRAKE



MODEL 10 PRESS BRAKE



MODEL 15 SHEET METAL PRESS BRAKE



MODEL 15/12 SHEET METAL PRESS BRAKE

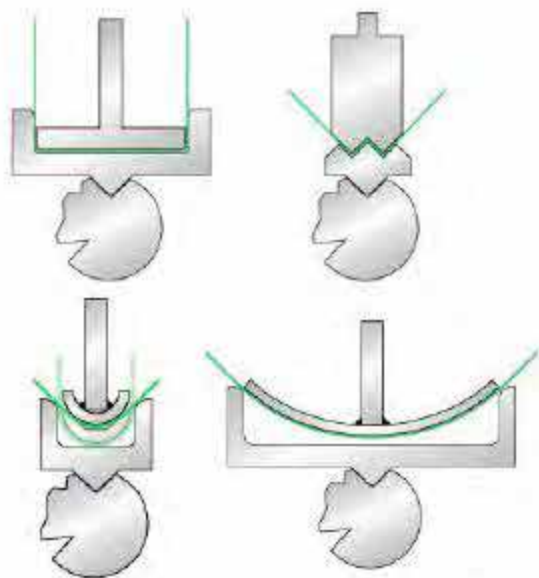
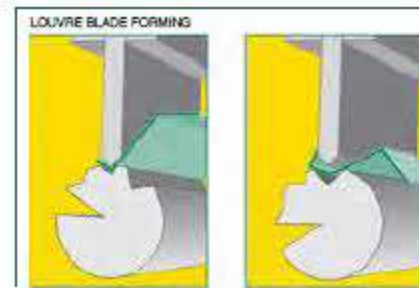
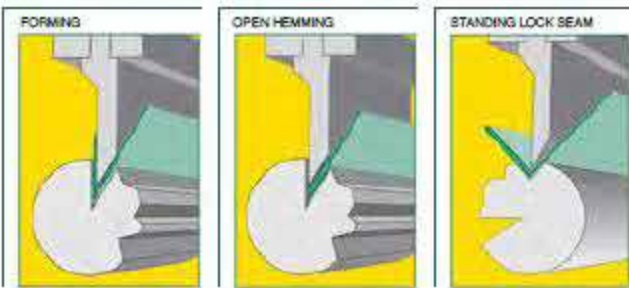
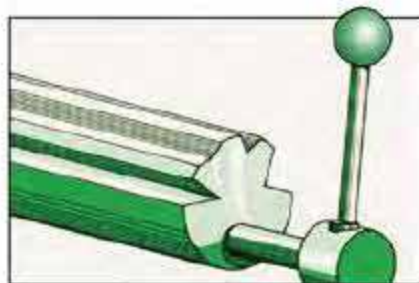


| MODEL | BENDING CAPACITY | SIZE | OTHER | SPEED | MOTOR/VOLTAGE | DIMENSIONS/WEIGHT |
|-------------------------------------|--|--|-------|--|---------------|---|
| MODEL 5 PRESS BRAKE | 60" x 16 gauge | Die Clearance 2-1/8" Die Space 7-1/2" | N/A | Length of Stroke: 3" Strokes / Minute: 20 to 50 | 7-1/2 HP | Length - 7' 10-1/2" Front to back - 22" Height - 5' 3-1/2" Weight - 3,300 lbs. * = 7/8" die opening with angle insert |
| MODEL 10 PRESS BRAKE | 120" x 16 gauge 72" x 10 gauge* | Die Clearance 2-1/8" Die Space 7-1/2" | N/A | Length of Stroke: 3" Strokes / Minute: 20 to 50 | 7-1/2 HP | Length - 12' 1" Front to back - 22" Height - 5' 3-1/2" Weight - 5,700 lbs. * = 7/8" die opening with angle insert |
| MODEL 15 SHEET METAL PRESS BRAKE | 120" x 14 gauge (Mild Steel) 120" x 16 gauge* (Stainless Steel) 120" x 10 gauge* | Die Clearance 2-1/8" Die Space 7-1/2" | N/A | Length of Stroke: 3" Strokes / Minute: 20 to 50 | 7-1/2 HP | Length - 12' 6-1/4" Front to back - 22" Height - 6' 1" Weight - 8,950 lbs. * = 7/8" die opening with angle insert |
| MODEL 15/12 SHEET METAL PRESS BRAKE | 144" x 16 gauge 144" x 10 gauge* | Die Clearance 2-1/8" Die Space 7-1/2" | N/A | Length of Stroke: 3" Strokes / Minute: 20 to 50 | 7-1/2 HP | Length - 14' 6" Front to back - 22" Height - 6' 1" Weight - 10,000 lbs. * = 7/8" die opening with angle insert |

SHEET METAL PRESS BRAKES

VERSATILE PRODUCTIVE PROFITABLE

- Merely by shifting the selections lever, one operator can perform all basic sheet-metal forming operations. No dies to change.
- The Roto-Die® hydraulic bender forms full-length ducts, gravel stops, standing lock seams, fl ashing, and hemming operations accurately and economically.



CUSTOM DIES TO INCREASE YOUR CAPABILITIES

Our customers develop creative uses for their Roto-Die hydraulic sheet metal benders. Adding a custom die set to your Roto-Die will increase your capabilities and your profitability. The illustrations to the right show a few of the custom dies we have manufactured to customer specifications. These are available by special order or we can have a die made to fit your unique application.

OPEN-END CLEAT BENDER

Quickly form consistent cleats with no set up or adjustment.

- Pneumatically Operated
- Wide jaws allow forming in 1/2" increments
- Adjustable cleat settings
- Front-mounted quick-release valves
- Large, stainless steel feed table resists rust
- 30" bending area
- Backed with a full One-Year Warranty
- Built in America



| MODEL | CAPACITY | SIZE | TABLE HEIGHT | SPEED | AIR CONSUMPTION | DIMENSIONS/WEIGHT |
|-----------------------|-----------------------------------|--|--------------|-------|---------------------------|--|
| OPEN-END CLEAT BENDER | 20 Gauge and Lighter (Mild Steel) | Bend Length: 3" thru 29-1/2" Bend Width: 7/16" thru 1/2" Preset | 36" | N/A | 0.5 CU. Ft/cycle @100 PSI | Length - 58.5" Width - 24" Height - 41" Weight - 500 lbs. |